



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	737	808740	PISTON ASSEMBLY	8	(STANDARD)	
1	737	850449	PISTON ASSEMBLY	AR	(.030 O.S.)	3
2	39	827651	RING-PISTON	8	(STANDARD)	
2	39	850447	RING-PISTON	AR	(.030 O.S.)	3
3	23	818473	BEARING SET	1	(STANDARD)	
3	23	818474	BEARING SET	AR	(.001 U.S.)	3
3	23	818475	BEARING SET	AR	(.002 U.S.)	3
3	23	818476	BEARING SET	AR	(.010 U.S.)	3
3	23	818477	BEARING SET	AR	(.020 U.S.)	3
4		F11100096	PIN-DOWEL (1/4 IN. DIA.)	1		
5	26	811554	SEAL-OIL	1		4
6	230	811560	FLYWHEEL	1		
7	10	49845	SCREW (7/16-20 X 1 IN.)	6		
8		860125T	DRIVE PLATE	1		
9	10	35091	SCREW (3/8-16 X 1 IN.)	6		
10	13	35048	LOCKWASHER (3/8 IN.)	6		
11	614	3553	CONNECTING ROD ASSEMBLY	8		
12	10	52192	BOLT-CONNECTING ROD CAP	16		
13	11	37493	NUT-CONNECTING ROD CAP B	16		
14	23	85726	BEARING UNIT	8	(STANDARD)	
14	23	85727	BEARING UNIT	AR	(PAIR - .001 U.S.)	3
14	23	85728	BEARING UNIT	AR	(PAIR - .002 U.S.)	3
14	23	85691	BEARING UNIT	AR	(PAIR - .010 U.S.)	3
14	23	85729	BEARING UNIT	AR	(PAIR - .020 U.S.)	3
15	429	811551	CRANKSHAFT	1		
16	28	811558	KEY-CRANKSHAFT	1		
-	27	806640A96	GASKET SET-OVERHAUL	1		